



							10	>10-50	>50-120	>120-400
							$\pm 1^\circ$	$\pm 30'$	$\pm 20'$	$\pm 10'$
	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000				
	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2				
							AISI 304			
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									102.42.17.02.S-2.5-12.2	